William KEEPER-FOUNDER/ROADS (p 23, 118) entered the <u>Journal</u> with the purchase of an axe and socket wedge, normally the sign of a woodcutter. Unexplained pay from Founder Steese, not Mark Bird, is the reason for assigning him to a Keeper position. This was verified by his advancement to co-founder when Founder Steese died. Seemingly, Roads did NOT cut cordwood during the three weeks at the end of "blast" in April, 1784. However, in December, he was credited with woodcutting pay of 5.19.3 for cutting 53 cords at 2/3, about .29 a cord. This payment might be a %"lost" bookkeeping entry from the April closedown, normally three weeks for the removal and replacement of the inwalls and hearth. In eighteen woodcutting days, this production averaged about three cords daily, earning him about .87 a day Recall, that incentive pay made a man work his hardest and that no one could afford a *three week "vacation" without pay.

as does

Road's heavy meat and flour purchases suggested both family and nearby residence, Payment for garden plowing. But NO Rents are entered in this <u>Journal</u>. Selling veal to Hopewell suggested both the butchering of a calf, (perhaps) the ownership of a cow. He smoked or chewed moderately and owned a horse, perhaps riding to work. Two pints of riw within three days did not make him a drunk, nor did the purchase of a half-gallon of whiskey at five Shillings, abt.65 a galon. Potatoe and horse-feed purchases after mApril both suggest the complete consumpx tion of the home-raised supply. Family size ixx was hinted by the purchase of women's and children's shoes; one son may have been named Denis. His wife definite. ly help earn a better living by washing twenty days at the Big House for Houseker! keeper Mary Paine. Pay for a day's washing varied from a Shilling to 1/3, from .13 to .16 a day. Regularly drawing cash whenever hed needed or wanted it, his this necessity wife collected/on occasion. Clothing, other than shoes and stockings, were not been bought at Hopewell, nor did he have an acdount with tailor McCormick. And seven at .31 a yard, yards of linen/for a family of four is very minimal. He reflected his better

paying jobby the use of home-dipped TALLOW candles. Costing more per pound than beef, tallow candles lighted a home better than the dirty-stinking common fat lamp.

Upon Steese's death, he and Peter Rice operated the furnace and cast ALL the stoves with the flat-bed method. While this cost less than flaskcasting, stoves were very heavy and higher priced. Both founders received half of the earnings from for over \$5 abt .90. the total furnace output. The purchase of a GREATCOAT, a pair of flatirons/and two Hopewell teakettles at v1.62 each, may have been in celebration of the new job.

RCAD'S EARNINGS

Road's keeper pay by April 8- the earliest/blast ending found in this Journal=

suggested

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Pay as cofounder from September through December duplicated that of cofounder Rice For producting 331 tons, he parned about\$74,mx or .64 a day, pehhaps double that for keeping.

Road's total earnings were 100.3.8, about \$266. Moderate living enabled him to "save" (without clothing costs) 30.5.7, about \$80. However, only his flour

purchases reflected better living as a cofounder: Days Flour Beef Beef Fish Daily average XXXXXXXX Pork Salt Flour Meat 9 Qr 121# $23\frac{1}{2}$ 12 at Jan-Mar. 91 2.46 loaves 1.58 # April-Aug. 153 19 Qr 210 49 20 1.69* + 25 mackeral, 3.47 one a week. Sept.-Cec. 122 1750r 1834 18 4. 1.51 + 16 mackeral and 4"fish"

^{*} Sold veal to Hopewell.